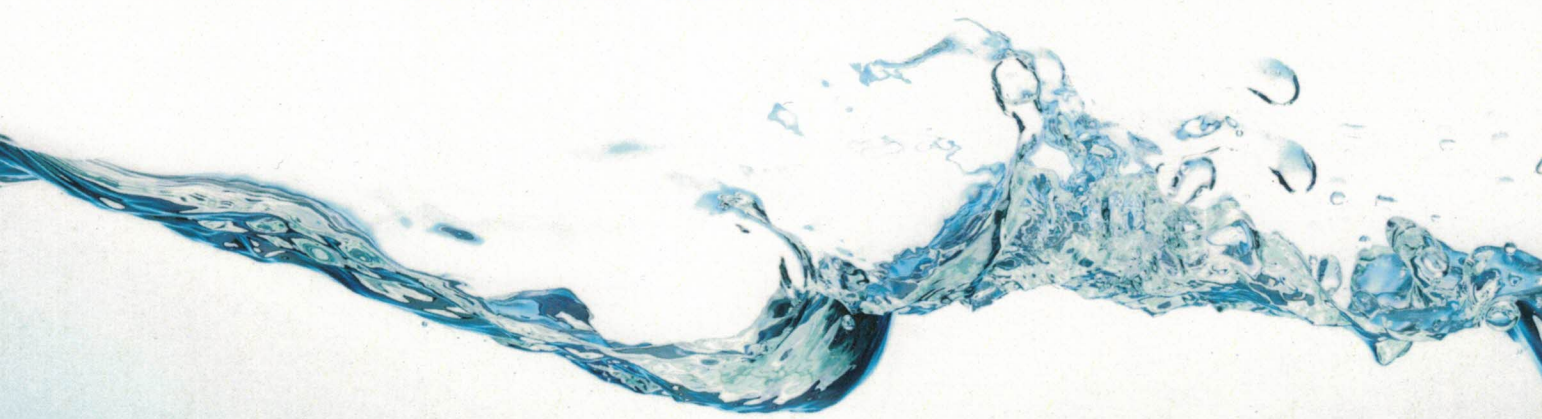


Environmentally Friendly Fluorinated Fluids

ASAHIKLIN[®]

AE-3000 AC-2000 AC-6000



ASAHIKLIN[®] is a range of environmentally friendly fluorinated fluids

Non-flammable

The ASAHIKLIN[®] series has no flash point, and therefore does not require explosion proof equipment.

Safe



General purpose

The ASAHIKLIN[®] series can be used for a variety of customer applications.

Cost Saving

The ASAHIKLIN[®] series has energy saving advantages and can reduce waste.

Convenient

AGC Chemicals company vision

Chemistry for a Blue Planet

Creating a safe, secure, comfortable and environmentally friendly world with chemical technology.

The ASAHIKLIN[®] series meets the AGC Chemicals company vision.



Secure

Environmentally Friendly

Stable

The ASAHIKLIN® series is chemically and thermally stable.

Reliability

The ASAHIKLIN® series has a broad range of material compatibilities.

ODP zero *1

The ASAHIKLIN® series does not affect the ozone layer.

Lower GWP *2

The ASAHIKLIN® series has a minimal effect on global warming.

Recyclable

The ASAHIKLIN® series can be recycled by using distillation.

*1 ODP : Ozone Depletion Potential
*2 GWP : Global Warming Potential

■ ASAHIKLIN® Product Range

■ ASAHIKLIN® AE-3000

Non ODP and low GWP

■ ASAHIKLIN® AC-2000

Non ODP and good material compatibility

■ ASAHIKLIN® AC-6000

Non ODP, lower GWP and high boiling point

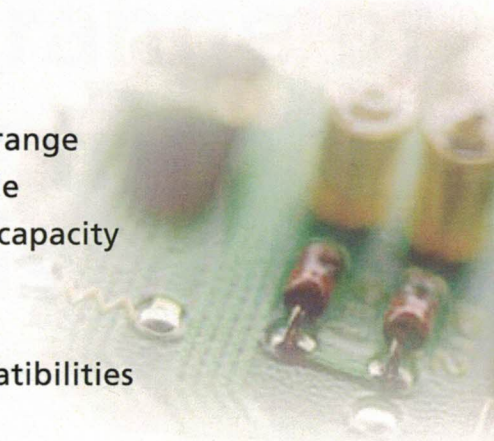
	AE-3000	AC-2000	AC-6000
ASHRAE No.	HFE-347pc-f	HFC-52-13p	HFC-76-13sf
Molecular Structure	CF ₃ CH ₂ OCF ₂ CF ₂ H	CF ₃ (CF ₂) ₄ CF ₂ H	CF ₃ (CF ₂) ₅ CH ₂ CH ₃
Boiling Point (°C)	56	71	115
Freezing Point (°C)	-94	-85	-76
Ozone Depletion Potential (CFC-11 = 1)	0	0	0
Global Warming Potential (CO ₂ = 1 100yr 1TH)	580 *1	2,000 *2	136 *2
Packaging	1kg Plastic Bottle 20kg Pail 300kg Drum	1kg Plastic Bottle 20kg Pail	1kg Plastic Bottle 20kg Pail

*1 Intergovernmental Panel on Climate/Technology & Economic Assessment Panel Report in 2007
*2 Calculated Value by the National Institute of Advanced Industrial Science and Technology (AIST)

Application 1

Heat Transfer Fluids

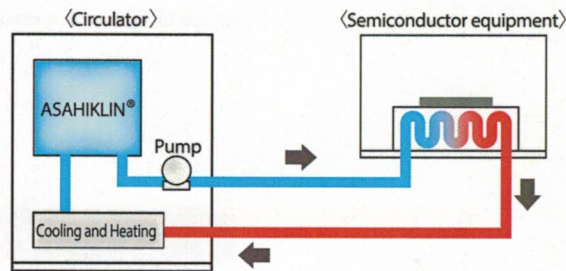
- Liquid at a wide temperature range
- Thermally and chemically stable
- High unit heat transportation capacity
- High electrical insulation
- Non-flammable
- Broad range of material compatibilities
- Reduced pump load



Brine for Semiconductor Devices

[Examples]

- ◇ Dry etching equipment
- ◇ Stepper
- ◇ Plover
- ◇ CVD lithography
- ◇ IC tester



Other Brines

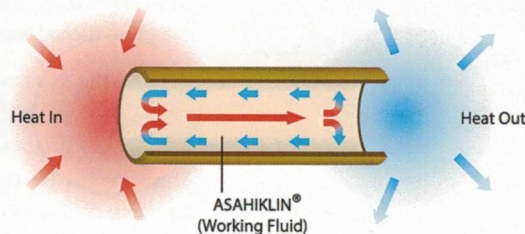
[Examples]

- ◇ Coolant for computer servers, condensers, sensors, precision and electronic devices
- ◇ Coolant for chemical and medical industrial equipment
- ◇ Temperature control for environmental test rooms
- ◇ Heat transfer fluid for thermostat chamber

Working Fluids

[Examples]

- ◇ Working fluid for heat pipes
- ◇ Coolant for rectifiers, LEDs and laser generators

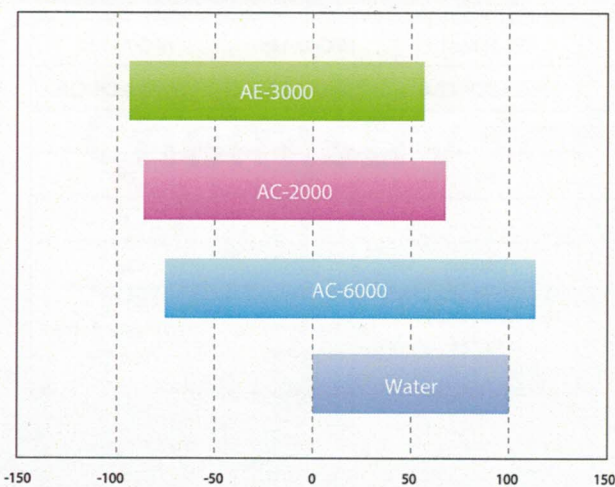


Other Applications

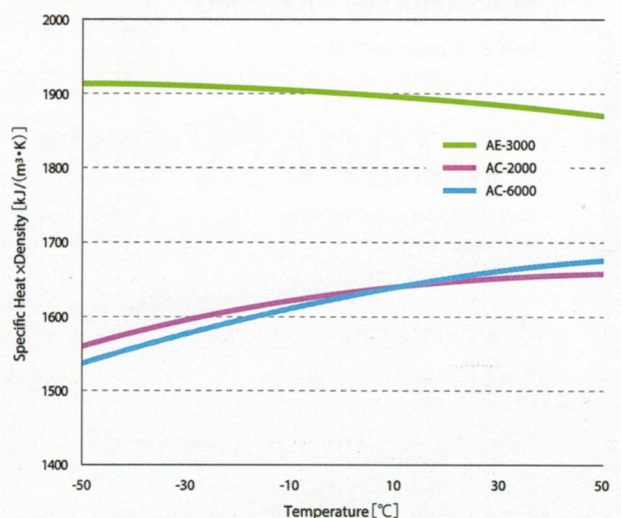
[Examples]

- ◇ Working fluid for exhaust heat from manufacturing plants
- ◇ Leak tester for filters and bulbs
- ◇ Reliability testing for electronics

Liquid Temperature Range of the ASAHIKLIN® series



Heat Transfer Ratio



Application 2

Solvents

- Good coating performance
- Good drying performance
- Good dispersibility
- Non-flammable

Dilution Solvents

【Examples】

- ◇ Lubricant for HDDs
- ◇ Fluorinated greases
- ◇ Water-repellent agents
- ◇ Anti-fouling agents

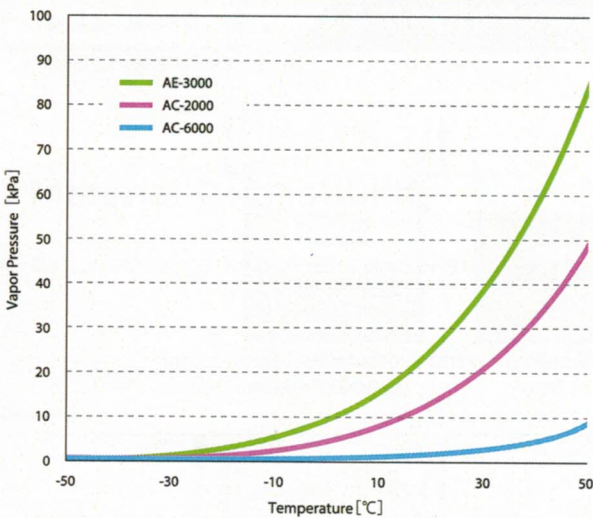


Dispersion Agents and others

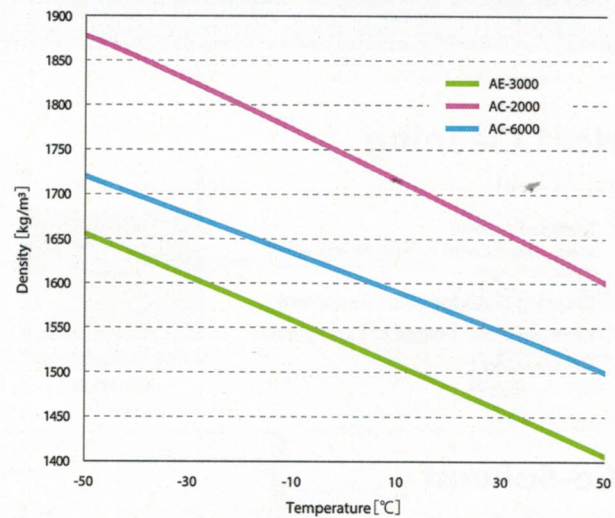
【Examples】

- ◇ Fluoropolymers
- ◇ Graphite, nano-carbons
- ◇ Fireproof agents
- ◇ Reaction solvent for fluoropolymers

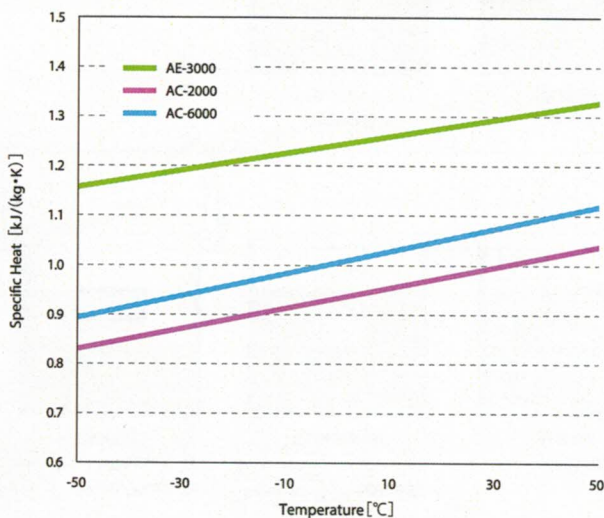
Vapour Pressure - Temperature Curve



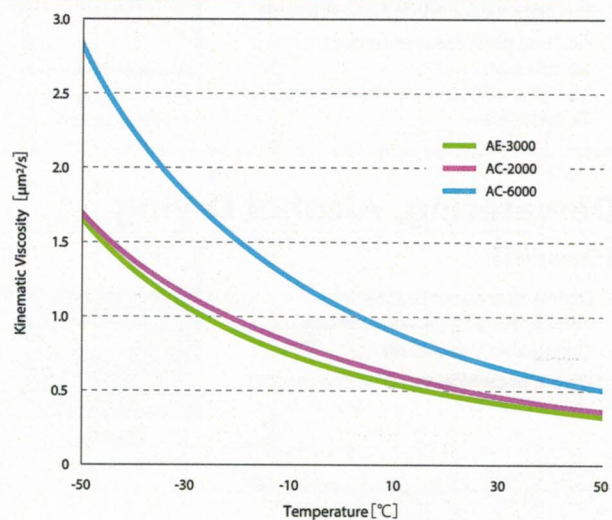
Density - Temperature Curve



Specific Heat - Temperature Curve



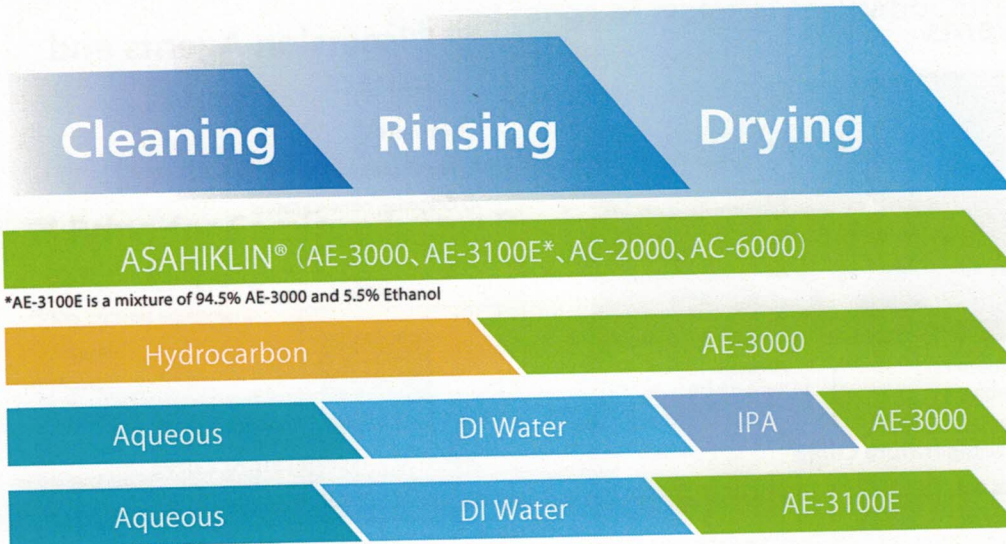
Kinematic Viscosity - Temperature Curve



Application 3

Cleaning

- Good cleaning performance in tight spaces
- Reduced drying temperature and drying time
- No spots after drying
- Compatibility with a wide range of materials
- Non-flammable

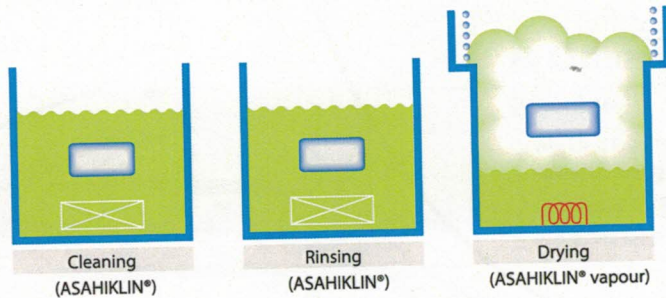


- Neat Cleaning
- Co-Solvent
- Alcohol Drying
- Dewatering

Neat Cleaning

[Examples]

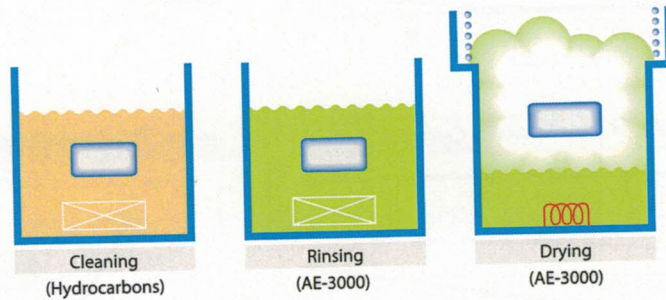
- ◇ Particle Removal (Image sensors, crystal oscillator devices, wafers, plastic moldings)
- ◇ Cleaning of refrigeration equipment
- ◇ Removal of fluorinated oils and greases
- ◇ Dry cleaning



Co-Solvent

[Examples]

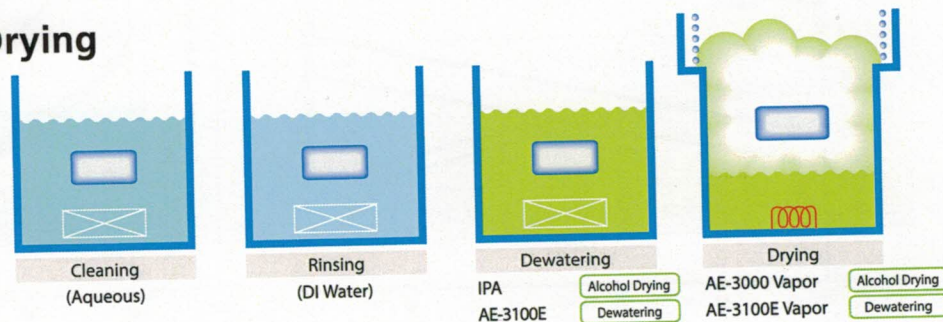
- ◇ Degreasing of precision metal parts (lead frames, automotive engines)
- ◇ Flux removal for printed circuit boards
- ◇ Wax and pitch removal for lens manufacture
- ◇ Removal of liquid crystal and organic EL materials



Dewatering, Alcohol Drying

[Examples]

- ◇ Drying after aqueous cleaning (Glass lenses, glass substrates, quartz)
- ◇ Drying after wet plating
- ◇ Drying of carbide metal before coating



Physical Properties

Items	Unit	AE-3000	AE-3100E	AC-2000	AC-6000
Boiling Point	°C	56	54	71	115
Freezing Point	°C	-94	-86	-85	-76
Density (25°C)	kg/m ³	1,470	1,400	1,675	1,556
Surface Tension (25 °C)	mN/m	16.4	16.1	13.4	15.5
Viscosity (25 °C)	mPa·s	0.65	0.60	0.81	1.08
Kinematic Viscosity (25 °C)	μ m ² /s	0.44	—	0.49	0.71
Kinematic Viscosity (-40°C)	μ m ² /s	1.31	—	1.30	1.65
Vapour Pressure (25°C)	kPa	31	28	16.7	2.6
Specific Heat (25 °C)	kJ/kg·K	1.28	—	1.10	1.19
Thermal Conductivity (25 °C)	mW/(m·K)	89	—	90.9	66.8
Latent Heat of Vaporisation (Boiling Point)	kJ/kg	163	—	123	78
Relative Evaporation Rate	Ether=100	67	66	57	11
Critical Temperature	°C	190	—	198	245
Critical Pressure	MPa	2.7	—	1.9	1.8
Solubility of Water	ppm	900	5,300	200	50
Solubility in Water	ppm	700	—	—	—
Flash Point	°C	None	None	None	None
Range of Inflammability	vol%	None	None	None	None
Dielectric Constant (23 °C)	—	6.6	—	3.3	5.1
Electrical Resistivity	Ω·m	1.3×10 ⁹	—	2.9×10 ¹⁰	3.4×10 ⁸
Electrical Conductivity (23 °C)	μS/m	7.7×10 ⁻⁴	—	3.4×10 ⁻⁵	2.9×10 ⁻³
Dielectric Breakdown Voltage (23 °C)	kV	39.5	—	58.8	27.0

Material Compatibility

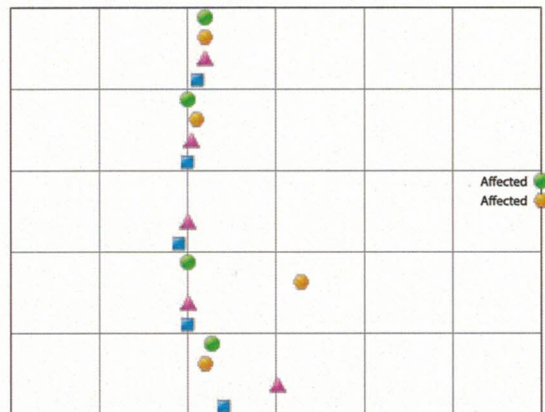
[Effect on Metals] No detrimental effects when the ASAHIKLIN® series is used to clean stainless steel, aluminium, copper, brass or other metals.

[Effect on Plastics and Elastomers]

Test Conditions Samples were immersed for 3 days in AE-3000, AE-3100E, AC-2000 at boiling point, and in AC-6000 at 50°C.

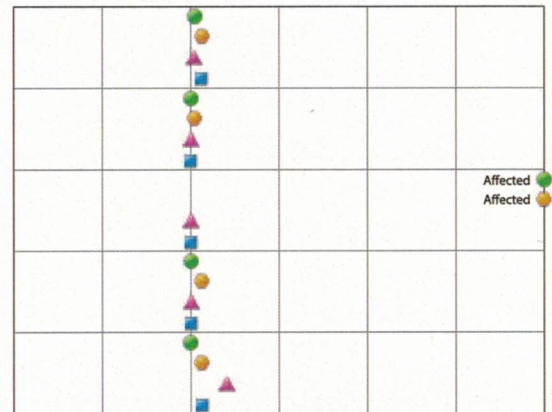
- AE-3000 (●)
- AE-3100E (○)
- AC-2000 (▲)
- AC-6000 (■)

[Weight Change (%)]

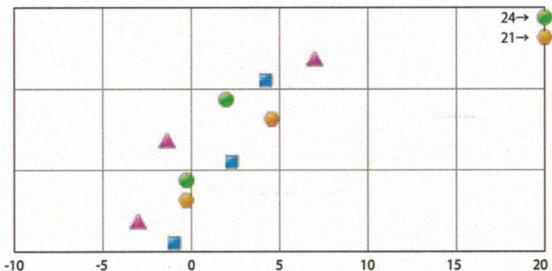
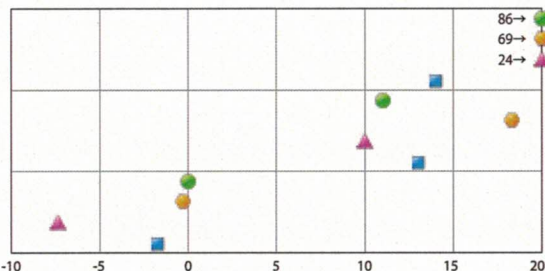


- Polypropylene
- Polystyrene
- Polymethyl Methacrylate (Acrylic)
- ABS
- PTFE

[Linear Swell (%)]



- Fluoroelastomer
- Silicon Rubber
- EPDM





Worldwide Contacts

AGC Chemicals Europe
Commercial Centre
World Trade Center
Zuidplein 80
1077 XV Amsterdam, Netherlands
Tel: +31 20 880 4170
Fax: +31 20 880 4188
www.agcce.com



AGC Chemicals
ASAHI GLASS CO., LTD.
Shin-Marunouchi Bldg.,
1-5-1, Marunouchi
Chiyoda-ku,
Tokyo 100-8405
Japan
Tel: +81-3-3218-5574
Fax: +81-3-3218-7845
www.agc.com



AGC Chemicals Americas, Inc.
55 E. Uwchlan Avenue,
Suite 201
Exton, PA 19341
USA
Tel: +1 610-423-4300
Fax: +1 610-423-4301
www.agcchem.com

AGC Chemicals Asia Pacific Pte. Ltd.
460 Alexandra Road,
#30-02 PSA Building,
Singapore 119963
Tel: + 65-6273-5656
Fax: + 65-6276-8783
www.agc.com

AGC Chemicals (Thailand) Co., Ltd.
24th Floor,
Bangkok Insurance Building,
25 South Sathorn Road,
Bangkok 10120,
Thailand
Tel: 66-2-679-1600
Fax: 66-2-677-3135
www.acth.co.th

